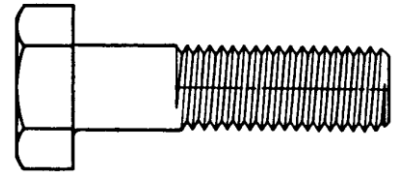


HEAVY HEX BOLTS



Nominal Size or Basic Product Diameter		E		F			G		H			R		LT	
		Body Diam.		Width Across Flats			Width Across Corners		Head Height			Radius of Fillet		Thread Length for Bolt Lengths	
		Max	Min	Basic	Max	Min	Max	Min	Basic	Max	Min	Max	Min	6 in. and short	Over 6 in.
1/2	0.5000	0.515	0.482	7/8	0.875	0.85	1.010	0.969	11/32	0.364	0.302	0.03	0.01	1.250	1.500
5/8	0.6250	0.642	0.605	1-1/16	1.062	1.03	1.227	1.175	27/64	0.444	0.378	0.06	0.02	1.500	1.750
3/4	0.7500	0.768	0.729	1-1/4	1.250	1.	1.443	1.383	1/2	0.524	0.455	0.06	0.02	1.750	2.000
7/8	0.8750	0.895	0.852	1-7/16	1.438	1.39	1.660	1.589	37/64	0.604	0.531	0.06	0.02	2.000	2.250
1	1.0000	1.022	0.976	1-5/8	1.625		1.876	1.796	43/64	0.700	0.591	0.09	0.01	2.250	2.500
1-1/8	1.1250	1.149	1.098	1-13/16	1.812	1.756	2.093	2.002	3/4	0.780	0.658	0.09	0.03	2.500	2.750
1 1/4	1.2500	1.277	1.223	2	2.000	1.938	2.309	2.209	27/32	0.876	0.749	0.09	0.03	2.750	3.000
13/8	1.3750	1.404	1.345	2-3/16	2.188	2.119	2.526	2.416	29/32	0.940	0.810	0.09	0.03	3.000	3.250
11/2	1.5000	1.531	1.470	2-3/8	2.375	2.300	2.742	2.622	1	1.036	0.902	0.09	0.03	3.250	3.500
1 3/4	1.7500	1.785	1.716	2-3/4	2.750	2.662	3.175	3.035	1-5/32	1.196	1.054	0.12	0.04	3.750	4.000
2	2.0000	2.039	1.964	3-1/8	3.125	3.025	3.608	3.449	1-11/32	1.388	1.175	0.12	0.04	4.250	4.500
2 1/4	2.2500	2.305	2.214	3-1/2	3.500	3.388	4.041	3.862	1-1/2	1.548	1.327	0.19	0.06	4.750	5.000
2 1/2	2.5000	2.559	2.461	3-7/8	3.875	1	4.474	4:275	1-21/32	1,708	1.479	0.19	0.06	5.250	5.500
2 3/4	2.7500	2.827	2.711	4-1/4	4.250	4.112	4.907	4.688	1-13/16	1.869	1.632	0.19	0.06	5.750	6.000
3	3.0000	3.081	2.961	4-5/8	4.625	4.475	5.340	5.102	2	2.060	1.815	0.19	0.06	6.250	6.500
Tolerance on Length		Nominal Screw Size		Nominal Screw Length											
				Up to 1 in., incl		Over 1 in. to 2 1/2 in., incl.		Over 2 1/2 in. to 4 in., incl.		Over 4 in. to 6 in., incl.		Longer than 6 in.			
		1/4 to 3/8			-0.03	+0.02	-0.04	+0.04	-0.06	+0.06	-0.10	+0.10	-0.18		
		7/16 and 1/2		+0.02	-0.03	+0.04	-0.06	+0.06	-0.08	+0.08	-0.10	+0.12	-0.18		
		9/16 to 3/4		+0.02	-0.03 ^W	+0.06	-0.08	+0.08	-	+0.10	-0.10	+0.14	-6.18		
		7/8 and 1				+0.08	-0.10	+0.10	-0.14	+0.12	-0.16	+0.16	-0.20		
		1 1/8 to 1 1/2				+0.12	-0.12	+0.16	-0.16	+0.18	-0.18	+0.22	-0.22		
Over 1-1/2				+0.18	-0.18	+0.20	-0.20	+0.22	-0.22	+0.24	-0.24				
Description	A low carbon steel hex bolt with a wider head than that of a standard hex bolt.														
Applications/Advantages	Offers greater wrenching area than standard hex machine bolts for use in heavy duty industrial work.														
Material	Bolts shall be made from a carbon steel which conforms to the following chemical composition requirements-- Grade A-- Phosphorus: 0.06% maximum; Sulfur 0.15% maximum. Grade B-- Phosphorus: 0.04% maximum; Sulfur 0.05% maximum														
Hardness	Bolts less than 3 times diameter		Bolts 3 times diameter and		in length:		Grade A:		B69 - maximum		100; Grade B:		B69 - 95; B69 - 95		
Tensile Strength	Grade A: 60,00 psi. minimum; Grade B 60,000-1000,000 psi.						Rockwell		81 80						
Elongation in 2 in.	18% minimum														
Plating	See Appendix-A for plating information.														