

WAFER PHILLIPS SPADE POINT HIGH-LOW SELF DRILLING SCREWS

	Threads per Inch	Head Diameter		Recess Diameter		Recess Depth		Major Thread Diameter		Minor Thread Diameter		Phillips Point Length		Drive
		Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Size
8	15	.417	377	209	.196	.148	.123	201	182	.169	.149	.228	.208	2

Description	A countersunk, flat head screw with a double lead, consisting of a high and low thread; and spade-shaped point designed to drill its own hole. The head has eight protrusions, or nibs, equidistantly spaced from each other, that run from the outer edge of the head down the cone-shaped bearing surface.
Applications/ Advantages	Specifically designed for attaching cement board to plywood.
Material	AISI 1018 - 1022 steel
Case Depth	.004 minimum
Surface Hardness	Vickers HV 450 - 800
Core Hardness	Vickers HV 290 - 450
Recommended Torque	45 kg/cm minimum
Finish	Screws have a green ceramic coating intended to withstand a salt-spray test of 500 hours.