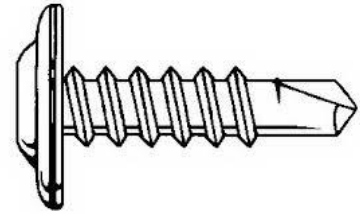


# WAFER PHILLIPS SELF-DRILLING SCREWS



Screw Size	Threads per Inch	A		R		I		D		P	Phillips Drive Size
		Head Diameter		Recess Diameter		Recess Depth		Major Thread Diameter		Point Length	
		Max	Min	Max	Min	Max	Min	Max	Min	Min	
8	15	417	377	209	196	148	123	169	.157	.156	2
Tolerance on Length											

<b>Description</b>	A countersunk fastener with a flat head, spaced threads and self-drilling point. The head has eight protrusions, or nibs, equidistantly spaced from each other, that run from the outer edge of the head down the cone-shaped
<b>Applications/ Advantages</b>	Specifically designed for attaching cement board to metal studs of a thickness from 14-20 gauges.
<b>Material</b>	AISI 1018 - 1022 steel
<b>Case Depth</b>	.004 minimum
<b>Surface Hardness</b>	Vickers HV 450 - 800
<b>Core Hardness</b>	Vickers HV 290 - 450
<b>Recommended Torque</b>	45 kg/cm minimum
<b>Finish</b>	Screws have a green ceramic coating intended to withstand a salt-spray test of 500 hours.