

SEMI-TUBULAR RIVET



Nominal Size	B		D				H				J		P	Tolerance on Length		
	Shank Diameter		Head Diameter				Head Thickness				Hole Dia. at End of Rivet		Hole Depth to Start of Apex	Up to and including 4 times shank dia.	Over 4 times shank dia. and up to and including 8 times shank dia.	Over 8 times shank dia.
			Standard Head		Large Head		Standard Head		Large Head							
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Ref			
0.146	0.146	0.141	0.303	0.289	0.367	0.351	0.045	0.035	0.051	0.041	0.105	0.099	0.141	±0.010	0.012	0.015
0.188	0.188	0.182	0.367	0.351	0.478	0.458	0.051	0.041	0.067	0.053	0.139	0.133	0.188	±0.010	±0.012	±0.015
0.252	0.252	0.244	0.478	0.458			0.067	0.053			0.183	0.173	0.250	±0.010	±0.015	±0.020