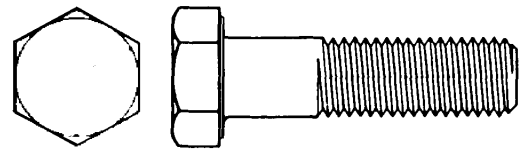


METRIC HEX HEAD BOLTS



Nominal Size	Thread Pitch	Threaded Length		Washer Face Thickness		Fillet Trans Dia.	Under-head Fillet	Washer Face Dia.	Head Height		Width Across Flats		Width Across Corners	Wrench Height	
		L ≤ 125 mm	L > 125 m ← 200m	Max	Min				Max	Max	Min	Max			Min
M1.6	0.35			0.25	0.1	2	0.6	2.27	1.225	0.975	3.2	3.02	3.41	0.68	
M2	0.4	10		0.25	0.1	2.6	0.8	3.07	1.525	1.275	4	3.82	4.32	0.89	
M2.5	0.45	11		0.25	0.1	3.1		4.07	1.825	1.75	5	4.82	5.45	1.1	
M3	0.5	12		0.4	0.15	3.6	1	4.57	2.125	1.875	5.5	5.32	6.01	1.31	
M4	0.7	14		0.4	0.15	4.7	1.2	5.88	2.925	2.675	7	6.78	7.66	1.87	
M5	0.8	16		0.5	0.15	5.7	1.2	6.88	3.65	3.35	8	7.78	8.79	2.35	
M6	1	18		0.5	0.15	6.8	1.4	8.88	4.5	3.85	10	9.78	11.05	2.7	
M8	1.25	22		0.6	0.15	9.2	2	11.3	5.45	5.15	13	12.73	14.38	3.61	
M10	1.5	26		0.6	0.15	11.2	2	11.6	6.58	6.22	16	15.73	17.77	4.35	
M12	1.75	30		0.6	0.15	13.7	3	16.63	7.68	7.32	1	17.73	20.03	5.12	
M14	2	34	40	0.6	0.15	15.7	3	19.37	8.98	8.62	21	20.67	23.36	6.03	
M16	2	38	44	0.8	0.2	17.7	3	22.49	10.18	9.82	24	23.67	26.75	6.87	
M20	2.5	46	52	0.8	0.2	22.4	4	28.19	12.715	12.285	30	29.67	33.53	8.6	
M24	3	54	60 73	0.8	0.2	26.4	4	33.61	15.215	14.785	36	35.38	39.98	10.35	
Tolerance on Length		12-16mm: ±0.35				20-30mm: ±0.42				35-50mm: ±0.5				55-80mm: ±0.6	
		90-120: ±0.7						130-150mm: ±0.8							

Nominal Size	Thread Pitch	Nominal Threaded Length		Washer Face Thickness		Fillet Trans. Dia.	Under head Fillet	Washer Face Diameter	Head Height		Width Across Flats		Width Across Corners	Wrench Height	
		L > 125 mm ← 200 mm	L > 200 mm	Max	Min				Max	Max	Min	Max			Min
M16	2	44		0.8	0.2	17.7	3	22	10.29	9.71	24	23.16	26.17	6.8	
M20	2.5	52		0.8	0.2	22.4	4	27.7	12.85	12.15	30	29.16	32.95	8.51	
M24	3	60	73	0.8	0.2	26.4	4	33.25	15.35	14.65	36	35	39.55	10.26	
M30	3.5	72	85	0.8	0.2	33.4	6	42.75	19.12	18.28	46	45	50.85	12.8	
M36	4	84	97	0.8	0.2	39.4	6	51.11	22.92	22.08	55	53.8	60.79	15.46	
M42	4.5	96	109	1	0.3	45.6	8	59.95	26.42	25.58	65	63.1	71.3	17.91	
M48	5	108	121	1	0.3	52.6	10	69.45	30.42	29.58	75	73.1	82.6	20.71	
M56	5.5		137	1	0.3	63	12	78.66	35.5	34.5	85	82.8	93.56	24.15	
M64			153	1	0.3	71	13	88.16	40.5	39.5	95	92.8	104.86	27.65	
Tolerance on Length		110-120mm: ±1.75				130-180mm: ±2.0				200-240mm: ±2.3				260-300mm: ±2.6	
		320-400mm: ±2.85						420-500mm: ±3.15							