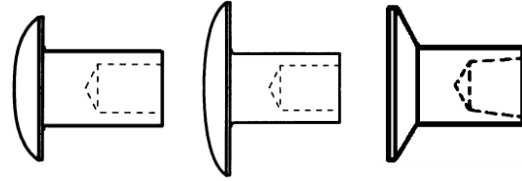


FULL-TUBULAR RIVETS



Head Style	Nominal Size												Tolerance on Length		
		Shank Diameter		Head Diameter		Head Thickness		Diameter of Hole		Depth of Hole		Fillet Radius	Up to and including 4 times shank dia.	Over 4 times Shank dia. & up to & including 8 time Shank dia.	Over 8 times shank
		Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max			
Oval	0.146	0.146	0.141	0.239	0.229	0.045	0.035	0.107	0.100	To Head	0.375	0.020	±0.010	±0.012	±0.015
Truss	0.146	0.146	0.141	0.318	0.306	0.045	0.035	0.107	0.100	To Head	0.375	0.020	±0.010	±0.012	±0.015
	0.188	0.188	0.182	0.381	0.369	0.065	0.055	0.141	0.134	To Head	0.375	0.025	±0.010	±0.012	±0.015
Flat Counter-sunk	0.146	0.146 0.188	0.141	0.317	0.307	0.050	0.040	0.107	0.100	To Head	0.375		±0.010	±0.012	±0.015
	0.188		0.182	0.364	0.352	0.060	0.048	0.141	0.134	To Head	0.375		±0.010	±0.012	±0.015