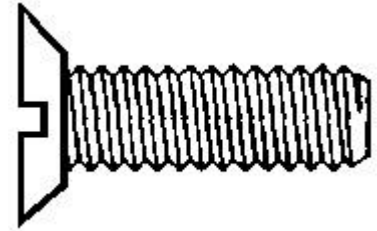


# FLAT HEAD UNDERCUT



Nominal Size	L These Lengths or Shorter are Undercut	A		H		J		T		M		IN		F		G		Phillips Driver Size
		Head Dimensions				Slot Dimensions				Recess Dimensions			Protrusion Above Gaging Diameter		Gaging Diameter			
		Diameter		Height		Width		Depth		Diam	Depth	Width	Max	Min				
		Max	Min	Ma	Min	Max	Min	Max	Min	Ref	Ref	Ref						
0	1/8	.112	.096	.025	.018	.023	.016	.011	.007	.062	.035	.014			- r	0		
1	1/8	.137	.120	.031	.023	.026	.019	.014	.009	.070	.043	.015			-	0		
2	1/8	.162	.144	.036	.028	.031	.023	.016	.011	.088	.048	.017	.029	.017	.124	1		
4	3/16	.212	.191	.047	.038	.039	.031	.022	.014	.110	.070	.018	.032	.019	.172	1		
5	3/16	.237	.215	.053	.043	.043	.035	.024	.016	.122	.081	.018	.034	.020	.196	1		
6	3/16	.262	.238	.059	.048	.048	.039	.027	.017	.140	.066	.025	.036	.021	.220	2		
8	1/4	.312	.285	.070	.058	.054	.045	.032	.021	.168	.094	.029	.039	.023	.267	2		
10	5/16	.362	.333	.081	.068	.060	.050	.037	.024	.182	.110	.030	.042	.025	.313	2		
12	3/8	.412	.380	.092	.078	.067	.056	.043	.028	.226	.110	.030	.045	.027	.362	3		
1/4	7/16	.477	.442	.107	.092	.075	.064	.050	.032	.244	.124	.032	.050	.029	.424	3		
5/16	1/2	.597	.556	.134	.116	.084	.072	.062	.041	.310	.157	.053	.057	.034	.539	4		
3/8	9/16	.717	.670	.161	.140	.094	.081	.075	.049	.358	.205	.061	.065	.039	.653	4		
1/2	3/4	.815	.765	.156	.130	.106	.091	.072	.046	.402	.252	.068	.011	.049	.739	4		

Nominal Size	G			T	B	F	Max Penetration of "No-Go" Gauge (Fallaway)	Torx® Driver Size
	Head Diameter			Head Height	Recess Diameter	Gauge Penetration		
	Max Sharp	Min Sharp	Abs Min	Ref	Ref	Min		
4	.225	.209	.195	.067	.094	.028	.019	T8
6	.279	.257	.244	.083	.111	.035	.022	T10
8	.332	.308	.292	.100	.132	.040	.026	T15
10	.385	.359	.340	.116	.155	.050	.031	T20
1/4	.507	.477	.452	.153	.200	.075	.040	T27