

CLINCH STUD SPECIAL INSTALLATION



ANVIL DIMENSIONS		
Thread Size	Anvil	
	B	T
4-40	0.136	0.113
	0.140	0.116
6-32	0.162	0.139
	0.166	0.142
	0.188	0.165
8-32	0.192	0.168
	0.216	0.191
10-24 & 10-32	0.220	0.194
	0.295	0.250
1/4-20	0.300	0.253
	—	0.3125
5/16-18	—	0.3155

Size	PEM® Part Number	Size	PEM® Part Number	Size	PEM® Part Number
4-40 x 1/4	FH440-4	8-32 x 1/4	FH832-4	10-32 x 3/8	FH032-6
4-40 x 5/16	FH440-5	8-32 x 5/16	FH832-5	10-32 x 1/2	FH032-8
4-40 x 3/8	FH440-6	8-32 x 3/8	FH832-6	10-32 x 5/8	FH032-10
4-40 x 1/2	FH440.8	8-32 x 1/2	FH832-8	10-32 x 3/4	FH032-12
4-40 x 5/8	FH440.10	8-32 x 5/8	FH832-10	10-32 x 7/8	FH032.14
4-40 x 3/4	FH440-12	8-32 x 3/4	FH832-12	10-32 x 1	FH032-16
6-32 x 1/4	FH632-4	8-32 x 7/8	FH832-14	10-32 x 1 1/4	FH032-20
6-32 x 5/16	FH632-5	8-32 x 1	FH832-16	10-32 x 1 1/2	FH032-24
6-32 x 3/8	FH632-6	8-32 x 1 1/4	FH832-20	1/4-20 x 1/2	FH0420-8
6-32 x 1/2	FH632-8	10-24 x 3/8	FH024-6	1/4-20 x 5/8	FH0420-10
6-32 x 5/8	FH632-10	10-24 x 1/2	FH024-8	1/4-20 x 3/4	FH0420-12
6-32 x 3/4	FH632-12	10-24 x 5/8	FH024-10	1/4-20 x 7/8	FH0420-14
6-32 x 7/8	FH632.14	10-24 x 3/4	FH024-12	1/4-20 x 1	FH0420-16
6-32 x 1	FH632-16	10-24 x 7/8	FH024-14	1/4-20 x 1 1/4	FH0420-20
6-32 x 1 1/4	FH632-20	10-24 x 1	FH024-16	1/4-20 x 1 1/2	FH0420-24
		10-24 x 1 1/4	FH024-20		
		10-24 x 1 1/2	FH024-24		